

SAFETY DATA SHEET

Creation Date 22-Oct-2010

Revision Date 22-Dec-2025

Revision Number 6

This safety data sheet was created pursuant to the requirements of: US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

1. Identification

Product Name (S)-(-)-Limonene

Cat No. : L13244

CAS No 5989-54-8
Synonyms (-)-Dipentene

Recommended Use Laboratory chemicals.
Uses advised against Food, drug, pesticide or biocidal product use.

Details of the supplier of the safety data sheet

Company

Thermo Fisher Scientific Chemicals, Inc.
30 Bond Street
Ward Hill, MA 01835-8099
Tel: 800-343-0660
Fax: 800-322-4757

Emergency Telephone Number

For information **US** call: 001-800-227-6701 / **Europe** call: +32 14 57 52 11
Emergency Number **US**:001-201-796-7100 / **Europe**: +32 14 57 52 99
CHEMTREC Tel. No. **US**:001-800-424-9300 / **Europe**:001-703-527-3887

2. Hazard(s) identification

Classification

This chemical is considered hazardous according to [US] OSHA (29 CFR 1910.1200, 2024)

Flammable liquids	Category 3
Skin Corrosion/Irritation	Category 2
Serious Eye Damage/Eye Irritation	Category 2
Skin Sensitization	Category 1
Reproductive Toxicity	Category 2
Aspiration Toxicity	Category 1

Label Elements

Signal Word
Danger

Hazard Statements

Flammable liquid and vapor
May be fatal if swallowed and enters airways
Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction
Suspected of damaging fertility or the unborn child



Precautionary Statements

Prevention

Obtain special instructions before use
Do not handle until all safety precautions have been read and understood
Wash face, hands and any exposed skin thoroughly after handling
Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing should not be allowed out of the workplace
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking
Keep container tightly closed
Ground and bond container and receiving equipment
Use explosion-proof electrical/ventilating/lighting equipment
Wear protective gloves/protective clothing/eye protection/face protection
Take action to prevent static discharges
Use non-sparking tools

Response

IF exposed or concerned: Get medical attention/advice

Skin

If skin irritation or rash occurs: Get medical advice/attention
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower
Take off contaminated clothing and wash before reuse

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention

Ingestion

IF SWALLOWED: Immediately call a POISON CENTER or doctor
Do NOT induce vomiting

Fire

In case of fire: Use CO₂, dry chemical, or foam to extinguish

Storage

Store locked up
Store in a well-ventilated place. Keep cool

Disposal

Dispose of contents/container to an approved waste disposal plant

Hazards not otherwise classified (HNOC)

Very toxic to aquatic life with long lasting effects

Hazards classified under paragraph (d)(1)(ii) of 1910.1200

No information available

3. Composition/information on Ingredients

Component	CAS No	Weight %
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L-Limonene	5989-54-8	93
D-Limonene	5989-27-5	3
p-Cymene	99-87-6	2
1,8-Cineol	470-82-6	2

4. First-aid measures

General Advice	If symptoms persist, call a physician.
Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician.
Inhalation	Remove to fresh air. If not breathing, give artificial respiration. Get medical attention if symptoms occur. Risk of serious damage to the lungs (by aspiration).
Ingestion	Clean mouth with water and drink afterwards plenty of water. Do NOT induce vomiting. Call a physician or poison control center immediately. If vomiting occurs naturally, have victim lean forward.
Most important symptoms and effects	None reasonably foreseeable. May cause allergic skin reaction. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing
Notes to Physician	Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media	Water spray, carbon dioxide (CO ₂), dry chemical, alcohol-resistant foam. Water mist may be used to cool closed containers.
Unsuitable Extinguishing Media	No information available
Flash Point	48 °C / 118.4 °F
Method -	No information available
Autoignition Temperature	237 °C / 458.6 °F
Explosion Limits	
Upper	6.10%
Lower	.70%
Sensitivity to Mechanical Impact	No information available
Sensitivity to Static Discharge	No information available

Specific Hazards Arising from the Chemical

Flammable. Containers may explode when heated. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Do not allow run-off from fire-fighting to enter drains or water courses.

Hazardous Combustion Products

Carbon monoxide (CO). Carbon dioxide (CO₂).

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

NFPA

Health
3Flammability
2Instability
0Physical hazards
N/A

6. Accidental release measures

Personal Precautions

Ensure adequate ventilation. Use personal protective equipment as required. Remove all sources of ignition. Take precautionary measures against static discharges.

Environmental Precautions

Do not flush into surface water or sanitary sewer system. Do not allow material to contaminate ground water system. Prevent product from entering drains. Local authorities should be advised if significant spillages cannot be contained.

Methods for Containment and Clean Up

Keep in suitable, closed containers for disposal. Soak up with inert absorbent material. Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.

7. Handling and Storage

Handling

Wear personal protective equipment/face protection. Ensure adequate ventilation. Do not get in eyes, on skin, or on clothing. Avoid ingestion and inhalation. Keep away from open flames, hot surfaces and sources of ignition. Use only non-sparking tools. Take precautionary measures against static discharges.

Storage.

Keep in a dry, cool and well-ventilated place. Keep container tightly closed. Keep away from heat, sparks and flame. Keep container tightly closed in a dry and well-ventilated place. Incompatible Materials. Strong bases. oxygen. Peroxides. Strong acids. Oxidizing agent.

8. Exposure controls / personal protection

Exposure Guidelines

This product does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Engineering Measures

Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location. Use explosion-proof electrical/ventilating/lighting equipment.

Personal Protective Equipment

Eye/face Protection

Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.

Skin and body protection

Wear appropriate protective gloves and clothing to prevent skin exposure.

Respiratory Protection

Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

Recommended Filter type:

Organic gases and vapours filter. Type A. Brown. conforming to EN14387.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance

Physical State

Liquid

Color

Clear

Odor

sweet

Odor Threshold

No information available

<u>Property</u>	<u>Values</u>	<u>Remarks</u>	<u>• Method</u>
Melting Point/Range	-104 - -84 °C / -155.2 - -119.2 °F		
Softening Point	No data available		
Boiling Point/Range	175 - 177 °C / 347 - 350.6 °F	@ 760 mmHg	
Flash Point	48 °C / 118.4 °F	Method - No information available	
Flammability (liquid)	Flammable	On basis of test data	
Flammability (solid,gas)	Not applicable	Liquid	
Explosion Limits	Lower 0.7 Upper 6.1		
Autoignition Temperature	237 °C / 458.6 °F		
Decomposition Temperature	No data available		
pH	Not applicable		
Viscosity	No data available		
Water Solubility	practically insoluble		
Solubility in other solvents	No information available		
Partition Coefficient (n-octanol/water)			
Component	log Pow		
L-Limonene	4.38		
D-Limonene	4.38		
p-Cymene	4.8		
1,8-Cineol	3.4		
Vapor Pressure	2.1 hPa @ 20.0 °C		
Density / Specific Gravity	0.842		
Bulk Density	Not applicable	Liquid	
Vapor Density	4.7	(Air = 1.0)	
Particle characteristics	Not applicable (liquid)		
<u>Other Information</u>			
Molecular Formula	C10 H16		
Molecular Weight	136.24		
Explosive Properties	explosive air/vapour mixtures possible		

10. Stability and reactivity

Reactive Hazard	None known, based on information available
Stability	Stable under recommended storage conditions.
Conditions to Avoid	Keep away from open flames, hot surfaces and sources of ignition. Excess heat. Incompatible products.
Incompatible Materials	Strong bases, oxygen, Peroxides, Strong acids, Oxidizing agent
Hazardous Decomposition Products	Carbon monoxide (CO), Carbon dioxide (CO ₂)
Hazardous Polymerization	Hazardous polymerization does not occur.
Hazardous Reactions	None under normal processing.

11. Toxicological information

Information on expected route of exposure

Inhalation	Avoid breathing vapors or mists. May produce an allergic reaction.
Ingestion	May cause allergic reaction. May be harmful if swallowed. Harmful if swallowed. Potential for aspiration if swallowed.
Eyes	Avoid contact with eyes. Sensitization.
Skin	Avoid contact with skin. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. Prolonged skin contact may defat the skin and produce

dermatitis.

Toxicology data for the components

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
D-Limonene	LD50 = 5200 mg/kg (Rat)	LD50 > 5 g/kg (Rabbit)	-
p-Cymene	LD50 = 4750 mg/kg (Rat)	LD50 > 5000 mg/kg (Rabbit)	LC50 > 9.7 mg/L (Rat) 5 h
1,8-Cineol	4300 mg/kg (Rat)	-	-

Toxicologically Synergistic Products No information available

(b) skin corrosion/irritation; Category 2

(c) serious eye damage/irritation; No data available

(d) respiratory or skin sensitization;
Respiratory No data available
Skin Category 1
 May cause sensitization by skin contact

(e) germ cell mutagenicity; No data available

(f) carcinogenicity;

The table below indicates whether each agency has listed any ingredient as a carcinogen

Component	CAS No	IARC	NTP	ACGIH	OSHA	Mexico
L-Limonene	5989-54-8	Not listed	Not listed	Not listed	Not listed	Not listed
D-Limonene	5989-27-5	Not listed	Not listed	Not listed	Not listed	Not listed
p-Cymene	99-87-6	Not listed	Not listed	Not listed	Not listed	Not listed
1,8-Cineol	470-82-6	Not listed	Not listed	Not listed	Not listed	Not listed

(g) reproductive toxicity; No data available

(h) STOT-single exposure; No data available

(i) STOT-repeated exposure; No data available

Target Organs None known.

(j) aspiration hazard; Category 1

Symptoms / effects, both acute and delayed Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing.

Other Adverse Effects The toxicological properties have not been fully investigated.

Endocrine Disrupting Properties This product does not contain any known or suspected endocrine disruptors.

12. Ecological information

Ecotoxicity

The product contains following substances which are hazardous for the environment. Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Component	Freshwater Algae	Freshwater Fish	Microtox	Water Flea
D-Limonene	Not listed	LC50: = 35 mg/L, 96h (Oncorhynchus mykiss) LC50: 0.619 - 0.796 mg/L, 96h flow-through (Pimephales promelas)	Not listed	Not listed
p-Cymene	Not listed	LC50: 48 mg/L/96h (sheepshead minnow)	Not listed	LC50: 6.5 mg/L/48h
1,8-Cineol	Not listed	LC50: 95.4 - 109 mg/L, 96h flow-through (Pimephales promelas)	Not listed	Not listed

Persistence and Degradability May persist

Bioaccumulation/ Accumulation No information available.

Mobility Is not likely mobile in the environment due its low water solubility.

Component	log Pow
L-Limonene	4.38
D-Limonene	4.38
p-Cymene	4.8
1,8-Cineol	3.4

13. Disposal considerations

Waste Disposal Methods Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

14. Transport information

DOT

UN-No UN2052
 Proper Shipping Name DIPENTENE
 Hazard Class 3
 Packing Group III

TDG

UN-No UN2052
 Hazard Class 3
 Packing Group III

IATA

UN-No UN2052
 Proper Shipping Name DIPENTENE
 Hazard Class 3
 Packing Group III

IMDG/IMO

UN-No UN2052
 Proper Shipping Name DIPENTENE
 Hazard Class 3
 Packing Group III

15. Regulatory Information

United States of America Inventory

Component	CAS No	TSCA	TSCA Inventory notification - Active-Inactive	TSCA - EPA Regulatory Flags
L-Limonene	5989-54-8	X	ACTIVE	-
D-Limonene	5989-27-5	X	ACTIVE	-
p-Cymene	99-87-6	X	ACTIVE	-
1,8-Cineol	470-82-6	X	ACTIVE	-

Legend:

TSCA US EPA (TSCA) - Toxic Substances Control Act, (40 CFR Part 710)

X - Listed

- - Not Listed

TSCA - Per 40 CFR 751, Regulation of Certain Chemical Substances & Mixtures, Under TSCA Section 6(h) (PBT)

Not applicable

TSCA 12(b) - Notices of Export

Not applicable

International Inventories

China, X = listed, Australia, U.S.A. (TSCA), Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Australia (AICS), Korea (KECL), China (IECSC), Japan (ENCS), Philippines (PICCS), Taiwan (TCSI), Japan (ISHL), New Zealand (NZIoC), Japan (ISHL).

Component	CAS No	DSL	NDSL	EINECS	PICCS	ENCS	ISHL	AICS	IECSC	KECL
L-Limonene	5989-54-8	X	-	227-815-6	X	X	X	X	X	-
D-Limonene	5989-27-5	X	-	227-813-5	X	X	X	X	X	KE-24397
p-Cymene	99-87-6	X	-	202-796-7	X	X	X	X	X	KE-21748
1,8-Cineol	470-82-6	X	-	207-431-5	X	X	X	X	X	KE-34618

KECL - NIER number or KE number (<http://ncis.nier.go.kr/en/main.do>)**U.S. Federal Regulations****SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

Not applicable

Clean Air Act

Not applicable

OSHA - Occupational Safety and Health Administration

Not applicable

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
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D-Limonene	-	-	-	X	-
p-Cymene	X	-	X	-	-

U.S. Department of Transportation

Reportable Quantity (RQ): N

DOT Marine Pollutant N

DOT Severe Marine Pollutant N

U.S. Department of Homeland Security

This product does not contain any DHS chemicals.

Other International Regulations**Mexico - Grade**

No information available

Authorisation/Restrictions according to EU REACH

Component	CAS No	REACH (1907/2006) - Annex XIV - Substances Subject to Authorization	REACH (1907/2006) - Annex XVII - Restrictions on Certain Dangerous Substances	REACH Regulation (EC 1907/2006) article 59 - Candidate List of Substances of Very High Concern (SVHC)
L-Limonene	5989-54-8	-	Use restricted. See entry 75. (see link for restriction details)	-
D-Limonene	5989-27-5	-	Use restricted. See entry 75. (see link for restriction details)	-
p-Cymene	99-87-6	-	-	-
1,8-Cineol	470-82-6	-	-	-

REACH links<https://echa.europa.eu/substances-restricted-under-reach>**Safety, health and environmental regulations/legislation specific for the substance or mixture**

Component	CAS No	OECD HPV	Persistent Organic Pollutant	Ozone Depletion Potential	Restriction of Hazardous Substances (RoHS)
L-Limonene	5989-54-8	Not applicable	Not applicable	Not applicable	Not applicable
D-Limonene	5989-27-5	Listed	Not applicable	Not applicable	Not applicable
p-Cymene	99-87-6	Listed	Not applicable	Not applicable	Not applicable
1,8-Cineol	470-82-6	Not applicable	Not applicable	Not applicable	Not applicable

Contains component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS)?

Not applicable

Other International Regulations

Component	CAS No	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Major Accident Notification	Seveso III Directive (2012/18/EC) - Qualifying Quantities for Safety Report Requirements	Rotterdam Convention (PIC)	Basel Convention (Hazardous Waste)
L-Limonene	5989-54-8	Not applicable	Not applicable	Not applicable	Not applicable
D-Limonene	5989-27-5	Not applicable	Not applicable	Not applicable	Not applicable
p-Cymene	99-87-6	Not applicable	Not applicable	Not applicable	Not applicable

1,8-Cineol	470-82-6	Not applicable	Not applicable	Not applicable	Not applicable
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16. Other Information

Prepared By	Health, Safety and Environmental Department Email: chem.techinfo@thermofisher.com www.thermofisher.com
Creation Date	22-Oct-2010
Revision Date	22-Dec-2025
Print Date	22-Dec-2025
Revision Summary	Updated to the U.S. Department of Labor's Occupational Safety and Health Administration (OSHA) which published its Final Rule in the Federal Register revising the Hazard Communication Standard (HCS/HazCom), 29 CFR 1910.1200 (2024) (HCS §1910.1200, 2024), May 20, 2024, effective July 19, 2024.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS